

order 11876



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RBE350A93-3712-00-22****Job Sheet 195093****Part No:** RBE350A93-3712-00-22**Job Qty:** 1 pcs**Part Name:** Stop**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 5/14/19**Job Tracking No:****Due Date:** 6/28/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG RBE350A93-3712-00 Rev A IPP Rev. A 19.04.25 New issue DP Verify DD**Ship Via:****Bill of Materials****Job Routing**

| Op No | Operation  | Qty   | Start Date | Due Date | Standard  |         | Workcenter / Supplier Lead Time | Sign-off    |
|-------|------------|-------|------------|----------|-----------|---------|---------------------------------|-------------|
|       |            |       |            |          | Setup Hrs | Run Hrs |                                 |             |
| 100   | NV5000 - 1 | 1 pcs | 6/28/19    | 6/28/19  | 0.00      | 2.00    | NV5000 - 1                      |             |
|       |            |       |            |          |           |         | NV5000 - 2                      | Kt 19-06-15 |
| 110   | QC 2       | 1 pcs | 6/28/19    | 6/28/19  | 0.00      | 0.00    | QC 2 - 1                        | Kt 19-06-15 |
|       |            |       |            |          |           |         | QC 2 - 12                       |             |
|       |            |       |            |          |           |         | QC 2 - 14                       |             |
|       |            |       |            |          |           |         | QC 2 - 17                       |             |
|       |            |       |            |          |           |         | QC 2 - 19                       |             |
|       |            |       |            |          |           |         | QC 2 - 2                        |             |
|       |            |       |            |          |           |         | QC 2 - 20                       |             |
|       |            |       |            |          |           |         | QC 2 - 22                       |             |
|       |            |       |            |          |           |         | QC 2 - 23                       |             |
|       |            |       |            |          |           |         | QC 2 - 25                       |             |
|       |            |       |            |          |           |         | QC 2 - 32                       |             |
|       |            |       |            |          |           |         | QC 2 - 33                       |             |
|       |            |       |            |          |           |         | QC 2 - 35                       |             |
|       |            |       |            |          |           |         | QC 2 - 39                       |             |
|       |            |       |            |          |           |         | QC 2 - 4                        |             |
|       |            |       |            |          |           |         | QC 2 - 40                       |             |
|       |            |       |            |          |           |         | QC 2 - 44                       |             |
|       |            |       |            |          |           |         | QC 2 - 45                       |             |
|       |            |       |            |          |           |         | QC 2 - 48                       |             |
|       |            |       |            |          |           |         | QC 2 - 49                       |             |
|       |            |       |            |          |           |         | QC 2 - 50                       |             |
|       |            |       |            |          |           |         | QC 2 - 51                       |             |
|       |            |       |            |          |           |         | QC 2 - 52                       |             |
|       |            |       |            |          |           |         | QC 2 - 57                       |             |
|       |            |       |            |          |           |         | QC 2 - 62                       |             |
|       |            |       |            |          |           |         | QC 2 - 63                       |             |
|       |            |       |            |          |           |         | QC 2 - 8                        |             |
|       |            |       |            |          |           |         | QC 2 - 66                       |             |
|       |            |       |            |          |           |         | QC 2 - 64                       |             |

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**Container No:** S190684**Part:** RBE350A93-3712-00-22**Job No:** 195093**Serial No/Batch:** S190684**Revision:** A**Inspector:****Exp Date:****Instructions:**

Date: 06/15/19

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5/14/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

|                                   |       |         |           |                        |                       |
|-----------------------------------|-------|---------|-----------|------------------------|-----------------------|
| 120 QC 8                          | 1 pcs | 6/28/19 | 0.00 0.00 | QC 2 - 65              |                       |
|                                   |       |         |           | QC 2 - 5               |                       |
|                                   |       |         |           | QC 2 - 71              |                       |
|                                   |       |         |           | QC 8 - 12              |                       |
|                                   |       |         |           | QC 8 - 14              |                       |
|                                   |       |         |           | QC 8 - 17              |                       |
|                                   |       |         |           | QC 8 - 20              |                       |
|                                   |       |         |           | QC 8 - 25              |                       |
|                                   |       |         |           | QC 8 - 3               |                       |
|                                   |       |         |           | QC 8 - 32              |                       |
|                                   |       |         |           | QC 8 - 33              |                       |
|                                   |       |         |           | QC 8 - 35              |                       |
|                                   |       |         |           | QC 8 - 39              |                       |
|                                   |       |         |           | QC 8 - 4               |                       |
|                                   |       |         |           | QC 8 - 44              |                       |
|                                   |       |         |           | QC 8 - 45              |                       |
|                                   |       |         |           | QC 8 - 49              |                       |
|                                   |       |         |           | QC 8 - 58              |                       |
|                                   |       |         |           | QC 8 - 8               |                       |
|                                   |       |         |           | QC 8 - 9               |                       |
|                                   |       |         |           | QC 8 - 68              |                       |
|                                   |       |         |           | QC 8 - 67              |                       |
|                                   |       |         |           | QC 8 - 1 (A)           |                       |
|                                   |       |         |           | QC 8 - 47              |                       |
|                                   |       |         |           | QC 8 - 40              |                       |
|                                   |       |         |           | QC 8 - 52              |                       |
|                                   |       |         |           | QC 8 - 23              |                       |
| 125 Outsource - 4 - Anodize       | 1 pcs | 6/28/19 |           | GRO002-VC              | 19/6/19<br>2019-06-17 |
| 126 Packaging 2-1 - Receive - B4B | 1 pcs | 6/28/19 | 0.00 0.00 | Packaging 2 - 1 - B4B  |                       |
|                                   |       |         |           | Packaging 2 - 2 - B4B  |                       |
|                                   |       |         |           | Packaging 2 - 3 - B4B  |                       |
|                                   |       |         |           | Packaging 2 - 5 - B4B  |                       |
|                                   |       |         |           | Packaging 2 - 4 - B4B  |                       |
|                                   |       |         |           | Packaging 2 - 6 - B4B  |                       |
|                                   |       |         |           | Packaging 2 - 7 - B4B  |                       |
|                                   |       |         |           | Packaging 2 - 8 - B4B  |                       |
|                                   |       |         |           | Packaging 2 - 9 - B4B  |                       |
|                                   |       |         |           | Packaging 2 - 10 - B4B |                       |
|                                   |       |         |           | Packaging 2 - 11 - B4B |                       |
|                                   |       |         |           | Packaging 2 - 12 - B4B |                       |
|                                   |       |         |           | Packaging 2 - 13 - B4B |                       |
|                                   |       |         |           | Packaging 2 - 14 - B4B |                       |
|                                   |       |         |           | Packaging 2 - 15 - B4B |                       |
|                                   |       |         |           | Packaging 2 - 16 - B4B |                       |
|                                   |       |         |           | Packaging 2 - 17 - B4B |                       |
|                                   |       |         |           | Packaging 2 - 18 - B4B |                       |
|                                   |       |         |           | Packaging 2 - 19 - B4B |                       |
|                                   |       |         |           | Packaging 2 - 20 - B4B |                       |
|                                   |       |         |           | Packaging 2 - 21 - B4B |                       |
|                                   |       |         |           | Packaging 2 - 22 - B4B |                       |
|                                   |       |         |           | Packaging 2 - 23 - B4B |                       |
|                                   |       |         |           | Packaging 2 - 24 - B4B |                       |
|                                   |       |         |           | Packaging 2 - 25 - B4B |                       |
|                                   |       |         |           | Packaging 2 - 26 - B4B |                       |
|                                   |       |         |           | Packaging 2 - 27 - B4B |                       |
|                                   |       |         |           | Packaging 2 - 28 - B4B |                       |
|                                   |       |         |           | Packaging 2 - 29 - B4B |                       |
|                                   |       |         |           | Packaging 2 - 30 - B4B |                       |
|                                   |       |         |           | Packaging 2 - 31 - B4B |                       |

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|                                 |       |         |           |                        |                 |
|---------------------------------|-------|---------|-----------|------------------------|-----------------|
|                                 |       |         |           | Packaging 2 - 32 - B4B |                 |
|                                 |       |         |           | Packaging 2 - 33 - B4B |                 |
|                                 |       |         |           | Packaging 2 - 34 - B4B |                 |
|                                 |       |         |           | Packaging 2 - 35 - B4B |                 |
|                                 |       |         |           | Packaging 2 - 36 - B4B |                 |
| 127 QC 6                        | 1 pcs | 6/28/19 | 0.00 0.00 | QC 6 - 9               |                 |
|                                 |       |         |           | QC 6 - 68              |                 |
|                                 |       |         |           | QC 6 - 61              | DAS             |
|                                 |       |         |           | QC 6 - 40              | JUN 2 4 2019 40 |
| 130 Packaging 3-1 - Stock - B4B | 1 pcs | 6/28/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  | 9-89            |
|                                 |       |         |           | Packaging 3 - 2 - B4B  |                 |
|                                 |       |         |           | Packaging 3 - 3 - B4B  |                 |
|                                 |       |         |           | Packaging 3 - 4 - B4B  |                 |
|                                 |       |         |           | Packaging 3 - 5 - B4B  |                 |
|                                 |       |         |           | Packaging 3 - 6 - B4B  |                 |
|                                 |       |         |           | Packaging 3 - 7 - B4B  |                 |
|                                 |       |         |           | Packaging 3 - 8 - B4B  |                 |
|                                 |       |         |           | Packaging 3 - 9 - B4B  |                 |
|                                 |       |         |           | Packaging 3 - 10 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 11 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 12 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 13 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 14 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 15 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 16 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 17 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 18 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 19 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 20 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 21 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 22 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 23 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 24 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 25 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 26 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 27 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 28 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 29 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 30 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 31 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 32 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 33 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 34 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 35 - B4B |                 |
|                                 |       |         |           | Packaging 3 - 36 - B4B | DAS             |
| 140 QC 21 - SA                  | 1 pcs | 6/28/19 | 0.00 0.00 | QC 21 - SA - 21        | JUN 2 8 2019 70 |
|                                 |       |         |           | QC 21 - SA - 70        | 9-89            |
|                                 |       |         |           | QC 21 - SA - 53        |                 |

Part Op 100 - 1-Machine as per folio FC 834 FOLIO REV: AA DWG REV: 2-Debur  
 Descriptions: 125 - -Issue P/O; 43752 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -  
 Material type; 6061T6 -Certificate of Conformity is required  
 126 - C of C required.

## Job BOM

| Part / Item         | Component Name           | Quantity           | Operation      | Container |
|---------------------|--------------------------|--------------------|----------------|-----------|
| M6061T6B1.000X1.750 | 6061T6 Bar 1.000 X 1.750 | .3360 ft (.336 ea) | 100-NV5000 - 1 | S157420   |

1.000 X 2.000

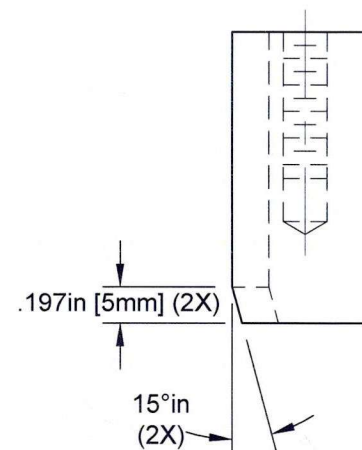
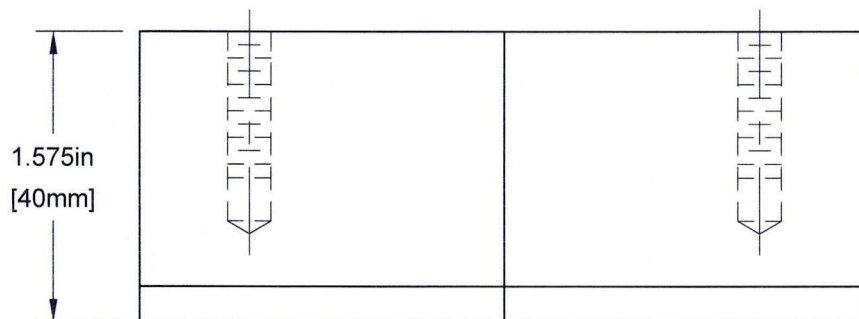
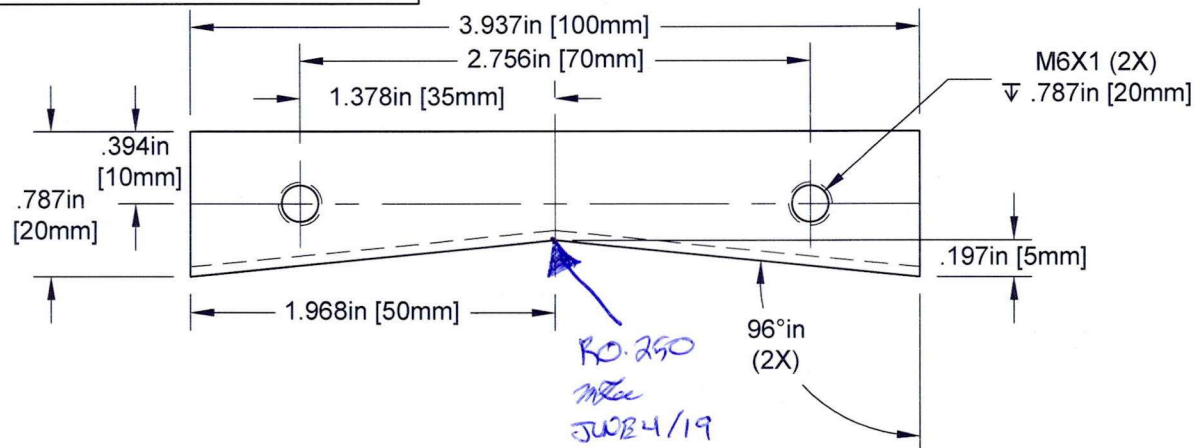
cat  
2.016  
+ .345

| Job Allocations                    |                     |          |           |           |
|------------------------------------|---------------------|----------|-----------|-----------|
| Operation                          | Component Part      | Required | Inventory | Allocated |
| 100-NV5000 - 1                     | M6061T6B1.000X1.750 | 0        | 2         | 0         |
| Part Specifications                |                     |          |           |           |
| Specifications could not be found. |                     |          |           |           |

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| REVISIONS |             |      |         |
|-----------|-------------|------|---------|
| REV       | DESCRIPTION | DATE | INITIAL |
| ---       | ---         | ---  | ---     |



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT

WITHOUT NOTICE  
WORK ORDER  
NO. 195093 MJS  
1905-14

(-22)  
STOP

|                                                                                                                             |                                 |
|-----------------------------------------------------------------------------------------------------------------------------|---------------------------------|
| <b>RED BARN MACHINE</b>                                                                                                     |                                 |
| TITLE<br>ASSEMBLY SUPPORT FIXTURE                                                                                           |                                 |
| DWG NO.<br>RBE350A93-3712-00-22                                                                                             | REV                             |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES                                                                      |                                 |
| TOLERANCES ON:<br>DECIMALS<br>.XXX ± .005<br>.XX ± .01<br>.X ± .1                                                           | FRACTIONS ± 1/32<br>ANGLES ± 5° |
| UNLESS OTHERWISE SPECIFIED<br>1. BREAK ALL SHARP EDGES<br>.015 x 45° PR .015 R<br>2. DIMENSIONAL LIMITS APPLY AFTER PLATING |                                 |
| SCALE<br>1:1                                                                                                                | DATE<br>12-21-09                |
| SHEET<br>4 of 6                                                                                                             |                                 |



Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |                        |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Sequence #:                                                                                                                       | QTY Affected :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  | MRB (QSI042)           |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  | Completed By           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | Lead hand / Supervisor |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | QC / QA Coordinator    |  |
| <b>Root Cause</b><br><br><div style="display: flex; flex-direction: column;"> <div>Operator <input type="checkbox"/></div> <div>Manufacturing Process <input type="checkbox"/></div> <div>Equip/Tooling <input type="checkbox"/></div> <div>Handling/Presservation <input type="checkbox"/></div> <div>Material <input type="checkbox"/></div> <div>Product Improvement <input type="checkbox"/></div> <div>Process Improvement <input type="checkbox"/></div> <div>Human Factors <input type="checkbox"/></div> </div> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%;"> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> <div style="width: 50%;"> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div style="width: 50%;"> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div style="width: 50%;"> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |                        |  |
| Other/Details:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |







Dart Aerospace Ltd.  
1270 Aberdeen St  
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Tel (613) 632-5200

# PURCHASE ORDER

## POHB043752



**Supplier:** GRO002-VC  
Group Altech  
2455 Halpern  
St Laurent  
QC  
H4S 1N9 Canada  
Phone: 514-335-3666  
Fax: 514-335-3868

**Attention:** Grenon, Sylvie

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** POHB043752  
**PO Date:** 6/17/19  
**Due Date:** 6/24/19  
**Purchase Order Revision:**  
**Revision Date:**  
**Ship-To Contact:** Guerin, Kimberley  
kguerin@dartaero.com

**Via:** Ground  
**Pynt Terms:** Net 60  
**Freight Terms:**  
**Special Comments:**

**E-MAILED**  
2019-06-18

### Items

| Line Item | Job    | Part               | Description                                                                                                                                                                                                              | Status | Account | Due Date         | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|--------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|------------------|----------------|-------------------|---------|------------------|----------------|
| 1         | 193763 | C2-1-1             | Manual Release Knob<br>(Outsource process-<br>Anodize per QSI017<br>4.1.10.1)-Issue PO<br><br>-ANODIZE COLOR RED,<br>PER IAW MIL-A-8625<br>TYPE-2 CLASS-2, Water<br>sealant<br>-Certificate of Conformity is<br>required | Firmed | -       | 6/24/19          | 10 pcs         | 0 pcs             | 10 pcs  | \$2.8571/pcs     | \$28.57        |
|           |        |                    |                                                                                                                                                                                                                          |        |         | 10 X JUN 24 2019 |                |                   |         |                  |                |
| 2         | 194906 | RB910-0020-1       | Quill<br>-Issue PO<br>-ANODIZE COLOR RED,<br>PER IAW MIL-A-8625<br>TYPE-2 CLASS-2, Water<br>sealant<br>As Per Dwg RB910-0020-1<br>Rev. 2                                                                                 | Firmed | -       | 6/24/19          | 16 pcs         | 0 pcs             | 16 pcs  | \$2.8571/pcs     | \$45.71        |
|           |        |                    |                                                                                                                                                                                                                          |        |         | 16 X JUN 24 2019 |                |                   |         |                  |                |
| 3         | 193169 | RBE350A93-3205-00E | Engine Gear Box Input<br>Flange Holding Wrench<br>-Issue PO<br>-ANODIZE COLOR RED,<br>PER IAW MIL-A-8625<br>TYPE-2 CLASS-2, Water<br>sealant<br>As Per Dwg RBE350A93-3205-00E Rev. 2A                                    | Firmed | -       | 6/24/19          | 16 pcs         | 0 pcs             | 16 pcs  | \$2.8571/pcs     | \$45.71        |
|           |        |                    |                                                                                                                                                                                                                          |        |         | 16 X JUN 24 2019 |                |                   |         |                  |                |





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# PURCHASE ORDER

## POHB043752



| Items        |        |                      |                                                                                                                                                                                                                                          |        |         |          |                |                   |         |                  |                |
|--------------|--------|----------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item    | Job    | Part                 | Description                                                                                                                                                                                                                              | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 4            | 193171 | RBE350A93-3205-00T   | Tail Rotor Gear Box Input Flange Holding Wrench<br>-Issue P/O:<br>-ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant<br>As Per Dwg RBE350A93-3205-00T Rev/ 3C                                                       | Firmed | -       | 6/24/19  | 16 pcs         | 0 pcs             | 16 pcs  | \$4.50/pcs       | \$72.00        |
| 5            | 193358 | RBE350A93-3302-02-1  | Handle<br>(Outsource process- Anodize per QSI017 4.1.10.1)<br>-Issue P/O:<br>-ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant<br>As Per Dwg RBE350A93-3302-02-1 Rev. 11<br>-Certificate of Conformity is required | Firmed | -       | 6/24/19  | 12 pcs         | 0 pcs             | 12 pcs  | \$5.49/pcs       | \$65.88        |
| 6            | 195093 | RBE350A93-3712-00-22 | Stop<br>-Issue P/O;<br>-ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant<br>-Material type; 6061T6<br>-Certificate of Conformity is required                                                                       | Firmed | -       | 6/24/19  | 6 pcs          | 0 pcs             | 6 pcs   | \$20.00/pcs      | \$120.00       |
| Grand Total: |        |                      |                                                                                                                                                                                                                                          |        |         |          |                |                   |         |                  | \$377.88       |

DAS  
40  
9-89



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB043752



### Order Notes

#### Procurement Quality Clauses

A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 6/18/19 9:23 AM Dart.Guerin.Kimberley





# Certificat de Conformité / Certificate of Compliance

(020078-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9  
 Tel: 514-335-3666 Fax: 514-335-3868  
 www.groupaltech.com

## Bon de Livraison / Packing Slip

**020078- 1**

Livré à / Ship to

**DART AEROSPACE LTD**  
 1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA  
 Tel.: 613-632-5200 Fax.:

Client / Customer:

**DART AEROSPACE LTD**  
 1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA  
 BUYER:

| Date expédition<br>Ship date |                                                                            | Créé Par<br>Generated By                                                                                        | Transport / No de Compte<br>Courier / Acc. No. |                   | Bon de commande Client<br>Customer Purchase Order No. |                   |               |                        |
|------------------------------|----------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|------------------------------------------------|-------------------|-------------------------------------------------------|-------------------|---------------|------------------------|
| 19-Jun-2019                  |                                                                            | SVETLANA DORZHIYEVA                                                                                             |                                                |                   | POHB043752 ✓                                          |                   |               |                        |
| #Ligne<br>Line#              | No. de Série / # Pièce<br>Part Number / Line Item Details<br>Job # / Ref # | Description pièce(s)                                                                                            | CATG.<br>U/M                                   | Comm.<br>/Ordered | Exp/<br>Shipped                                       | Qté NC/<br>NC Qty | Qté<br>Scrap/ | À venir/<br>Back Order |
| 1                            | C2-1-1 ✓<br>Rev.                                                           | C2-1-1<br>01 -ANO-RED [ANODIZE RED]<br>AS PER IAW MIL-A-8625 TYPE 2, CLASS 2<br>WATER SEALANT                   | ANODIZE<br>CH                                  | 10                | 10 ✓                                                  | 0                 | 0             | 0                      |
| 2                            | RB910-0020-1 ✓<br>Rev.                                                     | RB910-0020-1<br>01 -ANO-RED [ANODIZE RED]<br>AS PER IAW MIL-A-8625 TYPE 2, CLASS 2<br>WATER SEALANT             | ANODIZE<br>CH                                  | 16                | 16 ✓                                                  | 0                 | 0             | 0                      |
| 3                            | RBE350A93-3205-00E ✓<br>Rev.                                               | RBE350A93-3205-00E<br>ANODIZE RED<br>AS PER IAW MIL-A-8625F TYPE 2 CLASS 2<br>WATER SEALANT                     | ANODIZE<br>CH                                  | 16                | 16 ✓                                                  | 0                 | 0             | 0                      |
| 4                            | RBE350A93-3205-00T ✓<br>Rev.                                               | RBE350A93-3205-00T<br>ANODIZE BLACK<br>AS PER MIL-A-8625F TYPE 2 CLASS 2<br>WATER SEALANT                       | ANODIZE<br>CH                                  | 16                | 16 ✓                                                  | 0                 | 0             | 0                      |
| 5                            | RBE350A93-3302-02-1 ✓<br>Rev.                                              | RBE350A93-3302-02-1<br>ANODIZE BLACK<br>AS PER MIL-A-8625F TYPE 2 CLASS 2<br>WATER SEALANT                      | ANODIZE<br>CH                                  | 12                | 12 ✓                                                  | 0                 | 0             | 0                      |
| 6                            | RBE350A93-3712-00-22 ✓<br>Rev.                                             | RBE350A93-3712-00-22<br>01 -ANO-CLEAR [ANODIZE CLEAR]<br>AS PER IAW MIL-A-8625 TYPE 2, CLASS 2<br>WATER SEALANT | ANODIZE<br>CH                                  | 6                 | 6 ✓                                                   | 0                 | 0             | 0                      |

**RECEIVED**

**JUN 21 2019**

**DART AEROSPACE LTD.**

### Notes Additionnelles / Additional Notes

Epaisseur réelle  
Actual Thickness

Inspecteur Qualité  
Quality Inspector

Réçu par  
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.  
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.  
 Our financial and legal responsibility will not be higher than the amount of invoice.